## **Smart High-Side Power Switch**

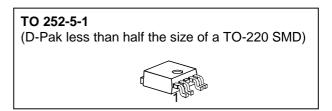
One Channel:  $60m\Omega$ 

**Status Feedback** 

#### **Product Summary**

On-state Resistance	R <sub>ON</sub>	$60 \text{m}\Omega$
Operating Voltage	$V_{bb(on)}$	4.7541V
Nominal load current	I <sub>L(NOM)</sub>	7.0A
Current limitation	I <sub>L(SCr)</sub>	17A

#### **Package**



#### **General Description**

- N channel vertical power MOSFET with charge pump, ground referenced CMOS compatible input and diagnostic feedback, monolithically integrated in Smart SIPMOS® technology.
- Fully protected by embedded protection functions

#### **Applications**

- μC compatible high-side power switch with diagnostic feedback for 5V, 12V and 24V grounded loads
- All types of resistive, inductive and capacitve loads
- Most suitable for loads with high inrush currents, so as lamps
- · Replaces electromechanical relays, fuses and discrete circuits

#### **Basic Functions**

- Very low standby current
- CMOS compatible input
- Improved electromagnetic compatibility (EMC)
- · Fast demagnetization of inductive loads
- Stable behaviour at undervoltage
- Wide operating voltage range
- Logic ground independent from load ground

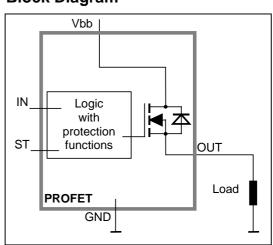
#### **Protection Functions**

- Short circuit protection
- Overload protection
- Current limitation
- Thermal shutdown
- Overvoltage protection (including load dump) with external resistor
- Reverse battery protection with external resistor
- Loss of ground and loss of V<sub>bb</sub> protection
- Electrostatic discharge protection (ESD)

#### **Diagnostic Function**

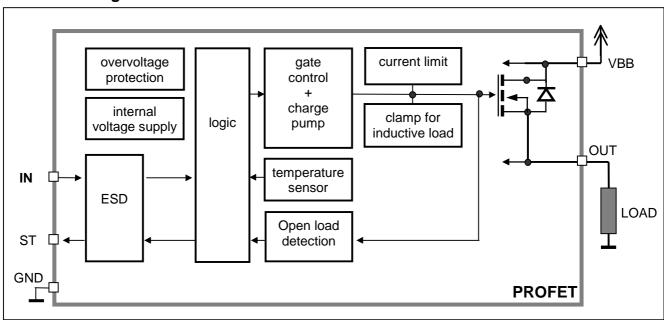
- Diagnostic feedback with open drain output
- Open load detection in ON-state
- · Feedback of thermal shutdown in ON-state

### **Block Diagram**





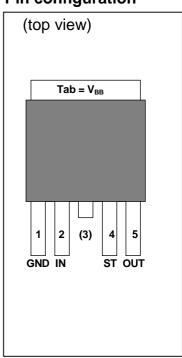
## **Functional diagram**



#### **Pin Definitions and Functions**

Pin	Symbol	Function
1	GND	Logic ground
2	IN	Input, activates the power switch in case of logical high signal
3	V <sub>bb</sub>	Positive power supply voltage The tab is shorted to pin 3
4	ST	Diagnostic feedback, low on failure
5	OUT	Output to the load
Tab	V <sub>bb</sub>	Positive power supply voltage The tab is shorted to pin 3

## Pin configuration





## **Maximum Ratings** at $T_j = 25$ °C unless otherwise specified

Parameter	Symbol	Values	Unit
Supply voltage (overvoltage protection see page 4)	$V_{ m bb}$	43	V
Supply voltage for full short circuit protection $T_{\rm j  Start}$ =-40+150°C	$V_{ m bb}$	24	V
Load dump protection <sup>1)</sup> $V_{\text{LoadDump}} = V_{\text{A}} + V_{\text{S}}, V_{\text{A}} = 13.5 \text{ V}$ $R_{\text{I}}^{2} = 2 \Omega, R_{\text{L}} = 4.0 \Omega, t_{\text{d}} = 400 \text{ ms}, IN= \text{low or high}$	V <sub>Load dump</sub> <sup>3</sup> )	60	V
Load current (Current limit, see page 5)	<i>I</i> ∟	self-limited	Α
Operating temperature range	T <sub>j</sub>	-40+150	°C
Storage temperature range	T <sub>stg</sub>	-55+150	
Power dissipation (DC), T <sub>C</sub> ≤ 25 °C	P <sub>tot</sub>	75	W
Maximal switchable inductance, single pulse $V_{bb} = 12V$ , $T_{J,start} = 150$ °C, $T_{C} = 150$ °C const. (See diagram on page 8) $I_{L(ISO)} = 7$ A, $R_{L} = 0$ $\Omega$ ; $E^{4)}_{AS} = 0.19$ J:	Zı	5.6	mH
Electrostatic discharge capability (ESD) IN: (Human Body Model) ST: out to all other pins shorted: acc. MIL-STD883D, method 3015.7 and ESD assn. std. S5.1-1993; R=1.5kΩ; C=100pF	V <sub>ESD</sub>	1.0 4.0 8.0	kV
Input voltage (DC)	$V_{IN}$	-10 +16	V
Current through input pin (DC)	I <sub>IN</sub>	±2.0	mA
Current through status pin (DC)	<i>I</i> <sub>ST</sub>	±5.0	
see internal circuit diagrams page 7			

## **Thermal Characteristics**

Parameter and Conditions		Symbol	Values			Unit
			min	typ	max	
Thermal resistance	chip - case:	$R_{\mathrm{thJC}}$			1.67	K/W
	junction - ambient (free air):	$R_{thJA}$			75	
	device on pcb <sup>5</sup> ):			42		

 $<sup>^{1)}</sup>$  Supply voltages higher than  $V_{bb(AZ)}$  require an external current limit for the GND and status pins (a 150 $\Omega$ resistor for the GND connection is recommended).

 $R_{\rm I}$  = internal resistance of the load dump test pulse generator  $V_{\rm Load\ dump}$  is setup without the DUT connected to the generator per ISO 7637-1 and DIN 40839  $E_{\rm AS}$  is the maximum inductive switch-off energy

Device on 50mm\*50mm\*1.5mm epoxy PCB FR4 with 6cm² (one layer, 70µm thick) copper area for V<sub>bb</sub> connection. PCB is vertical without blown air.



#### **Electrical Characteristics**

Parameter and Conditions	Symbol		Values	;	Unit
at $T_j = -40 + 150$ °C, $V_{bb} = 12$ V unless otherwise specified		min	typ	max	

#### **Load Switching Capabilities and Characteristics**

On-state resistance (pin 3 to						
$I_L = 2 \text{ A}; V_{BB} \ge 7 \text{V}$	<i>T</i> j=25 °C:	Ron		50	60	$m\Omega$
	<i>T</i> <sub>j</sub> =150 °C:			100	120	
see diagram, page 9						
Nominal load current, (pin 3	to 5)					
ISO 10483-1, 6.7: V <sub>ON</sub> =0.5V, T <sub>C</sub> =85	°C	I <sub>L(ISO)</sub>	5.8	7.0		Α
Output current (pin 5) while GND disconnected or		I <sub>L(GNDhigh)</sub>		-	2	mA
GND pulled up, $V_{bb}$ =30 V, $V_{IN}$ = 0,		, , ,				
see diagram page 7 (not tested s						
Turn-on time	IN $\int$ to 90% $V_{OUT}$ :	<i>t</i> on	30	100	200	μs
Turn-off time	IN $\square$ to 10% $V_{OUT}$ :	t <sub>off</sub>	30	100	200	
$R_{L}$ = 12 $\Omega$ ,						
Slew rate on		$dV/dt_{on}$	0.1	-	1	V/μs
10 to 30% $V_{\text{OUT}}$ , $R_{\text{L}} = 12 \Omega$ ,						
Slew rate off		-dV/dt <sub>off</sub>	0.1	1	1	V/μs
70 to 40% $V_{\text{OUT}}$ , $R_{\text{L}} = 12 \Omega$ ,						

## **Operating Parameters**

Operating voltage	$T_{j} = -40$	$V_{\rm bb(on)}$	4.75		41	V
	<i>T</i> j =+25+150°C:	, ,			43	
Overvoltage protection <sup>6)</sup>	$T_{i} = -40^{\circ}C$ :	$V_{\rm bb(AZ)}$	41		-	V
<i>I</i> <sub>bb</sub> =40 mA	<i>T</i> j =25+150°C:		43	47	52	
Standby current (pin 3) 7)	<i>T</i> <sub>i</sub> =-40+25°C: <i>T</i> <sub>i</sub> = 150°C:	I <sub>bb(off)</sub>		5	0	μΑ
$V_{\rm IN}$ =0; see diagram on page 9	<i>T</i> j= 150°C:				25	
Off-State output current (included in <i>I</i> <sub>bb(off)</sub> )		I <sub>L(off)</sub>		1	10	μΑ
VIN=0						
Operating current 8), V <sub>IN</sub> =5 V		I <sub>GND</sub>		0.8	1.5	mA

Semiconductor Group

Supply voltages higher than V<sub>bb(AZ)</sub> require an external current limit for the GND and status pins (a 150Ω resistor for the GND connection is recommended. See also V<sub>ON(CL)</sub> in table of protection functions and circuit diagram page 7.

Measured with load

<sup>&</sup>lt;sup>8)</sup> Add  $I_{ST}$ , if  $I_{ST} > 0$ , add  $I_{IN}$ , if  $V_{IN} > 5.5 \text{ V}$ 

SIEMENS BTS428L2

Parameter and Conditions		Symbol	Values			Unit
at $T_j = -40 + 150$ °C, $V_{bb} = 12$ V unless other	wise specified		min	typ	max	
Protection Functions						
Current limit (pin 3 to 5)		I <sub>L(lim)</sub>				
(see timing diagrams on page 11)	$T_{\rm j}$ =-40°C: $T_{\rm j}$ =25°C: $T_{\rm j}$ =+150°C:		21 17 12	28 22 16	36 31 24	А
Repetitive short circuit shutdown cur	rent limit	I <sub>L(SCr)</sub>				
$T_{\rm j}=T_{\rm jt}$ (see timing diagrams, page 11)				17		Α
Thermal shutdown time <sup>9</sup>	$T_{\rm j,start} = 25^{\circ}\rm C$ :	t <sub>off(SC)</sub>		7.5		ms
(see timing diagrams on page 11)						
Output clamp (inductive load switch at $V_{\rm OUT} = V_{\rm bb}$ - $V_{\rm ON(CL)}$	off) $I_L = 40 \text{ mA}$ :	$V_{ m ON(CL)}$	41 43	47	52	V
Thermal overload trip temperature		$T_{\rm jt}$	150			°C
Thermal hysteresis		$\Delta T_{\rm jt}$		10		K
Reverse battery (pin 3 to 1) 10)		-V <sub>bb</sub>			32	V
Reverse battery voltage drop ( $V_{out} > V_{L} = -2 \text{ A}$	√ <sub>bb)</sub> <sup>11</sup> ) <i>T</i> <sub>i</sub> =150 °C:	-V <sub>ON(rev)</sub>		600		mV
Diagnostic Characteristics  Open load detection current (on-condition)		I <sub>L (OL)</sub>	10		500	mA
Input and Status Feedback <sup>12</sup> ) Input resistance see circuit page 7		Rı	2.5	3.5	6	kΩ
Input turn-on threshold voltage		$V_{IN(T+)}$	1.7		3.2	V
Input turn-off threshold voltage		$V_{\text{IN(T-)}}$	1.5			V
Input threshold hysteresis		$\Delta V_{\text{IN(T)}}$		0.5		V
Off state input current (pin 2), $V_{IN} = 0.4 \text{ V}$		I <sub>IN(off)</sub>	1		50	μΑ
On state input current (pin 2), $V_{\rm IN} = 5 \text{ V}$		I <sub>IN(on)</sub>	20	50	90	μΑ
Delay time for status with open load after switch off (see timing diagrams on page 11)		t <sub>d(ST OL4)</sub>	100	520	900	μs
Status output (open drain)						
Zener limit voltage	$I_{ST} = +1.6 \text{ mA}$ :	$V_{\rm ST(high)}$	5.4	6.1	<b></b>	V
ST low voltage	$I_{ST} = +1.6 \text{ mA}$ :	$V_{\rm ST(low)}$			0.4	

Device on 50mm\*50mm\*1.5mm epoxy PCB FR4 with 6cm² (one layer, 70μm thick) copper area for V<sub>bb</sub> connection. PCB is vertical without blown air.

\_

Requires 150 Ω resistor in GND connection. The reverse load current through the intrinsic drain-source diode has to be limited by the connected load. Note that the power dissipation is higher compared to normal operating conditions due to the voltage drop across the intrinsic drain-source diode. The temperature protection is not active during reverse current operation! Input and Status currents have to be limited (see max. ratings page 3 and circuit page 7).

Specified by design, not tested

<sup>12)</sup> If a ground resistor R<sub>GND</sub> is used, add the voltage drop across this resistor.



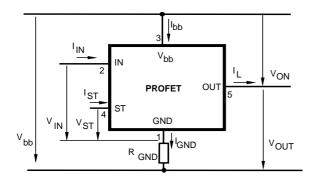
## **Truth Table**

	Input	Output	Status
	level	level	BTS 428L2
Normal	L	L	Н
operation	Н	Н	Н
Open load	L	Z	Н
_	Н	Н	L
Overtem-	L	L	Н
perature	Н	L	L

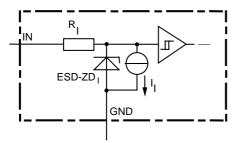
L = "Low" Level H = "High" Level X = don't care Z = high impedance, potential depends on external circuit Status signal after the time delay shown in the diagrams (see fig 5. page 11)

# **SIEMENS**

#### **Terms**

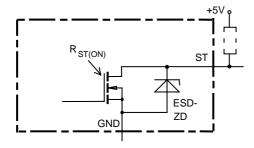


#### Input circuit (ESD protection)



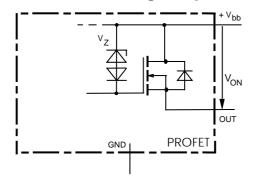
The use of ESD zener diodes as voltage clamp at DC conditions is not recommended

### Status output



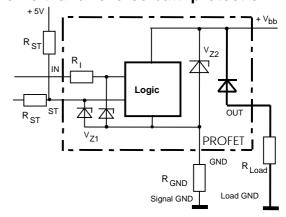
ESD-Zener diode: 6.1 V typ., max 5.0 mA; RST(ON) < 375  $\Omega$  at 1.6 mA. The use of ESD zener diodes as voltage clamp at DC conditions is not recommended.

#### Inductive and overvoltage output clamp



Von clamped to 47 V typ.

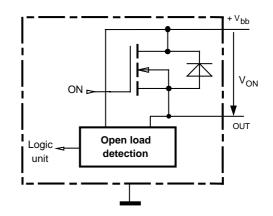
#### Overvolt. and reverse batt. protection



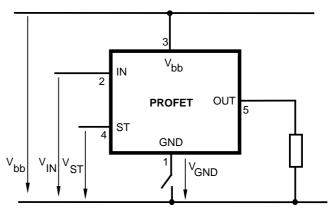
 $V_{Z1}$  = 6.1 V typ.,  $V_{Z2}$  = 47 V typ.,  $R_{GND}$  = 150 Ω,  $R_{ST}$ = 15 kΩ,  $R_{I}$ = 3.5 kΩ typ.

#### Open-load detection in on-state

Open load, if  $V_{ON} < R_{ON} \cdot I_{L(OL)}$ ; IN high



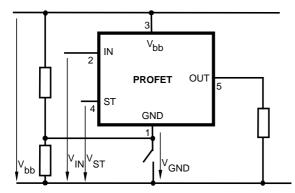
#### **GND** disconnect



Any kind of load. In case of Input=high is  $V_{OUT} \approx V_{IN} - V_{IN(T+)}$ . Due to  $V_{GND} > 0$ , no  $V_{ST} = low$  signal available.

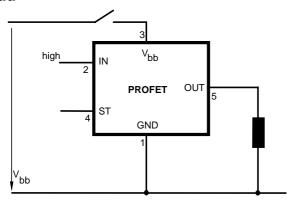
## **SIEMENS**

#### **GND** disconnect with GND pull up



Any kind of load. If  $V_{GND} > V_{IN} - V_{IN(T+)}$  device stays off Due to  $V_{GND} > 0$ , no  $V_{ST} =$  low signal available.

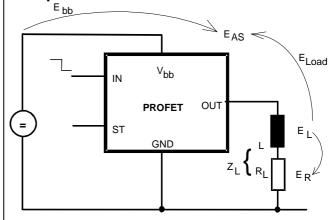
# V<sub>bb</sub> disconnect with energized inductive load



For inductive load currents up to the limits defined by  $Z_L$  (max. ratings and diagram on page 8) each switch is protected against loss of  $V_{bb}$ .

Consider at your PCB layout that in the case of Vbb disconnection with energized inductive load all the load current flows through the GND connection.

# Inductive Load switch-off energy dissipation



Energy stored in load inductance:

$$E_{\rm L} = \frac{1}{2} \cdot {\rm L} \cdot {\rm I}_{\rm L}^2$$

While demagnetizing load inductance, the energy dissipated in PROFET is

$$E_{AS} = E_{bb} + E_L - E_R = \int V_{ON(CL)} \cdot i_L(t) dt$$

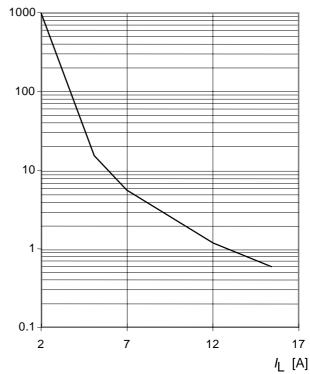
with an approximate solution for  $R_L > 0\Omega$ :

$$E_{\text{AS}} = \frac{I_{\text{L}} \cdot L}{2 \cdot R_{\text{L}}} \cdot \left( V_{\text{bb}} + |V_{\text{OUT(CL)}}| \right) \cdot \ln \left( 1 + \frac{I_{\text{L}} \cdot R_{\text{L}}}{|V_{\text{OUT(CL)}}|} \right)$$

# Maximum allowable load inductance for a single switch off

$$L = f(I_L); T_{j,start} = 150^{\circ}C, T_C = 150^{\circ}C \text{ const.},$$
  
$$V_{bb} = 12 \text{ V}, R_L = 0 \Omega$$

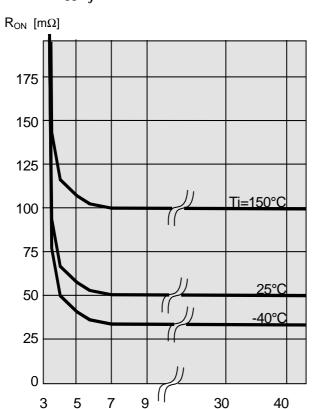
 $Z_L$  [mH]





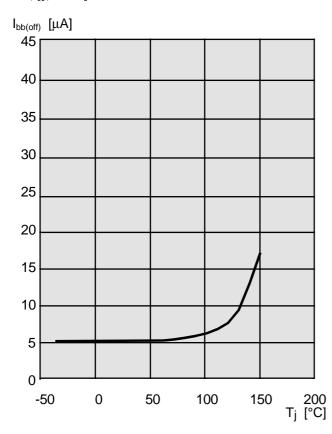
## Typ. on-state resistance

 $R_{ON} = f(V_{bb}, T_i)$ ;  $I_L = 2 \text{ A}$ , IN = high



## Typ. standby current

 $I_{bb(off)} = f(T_j); V_{bb} = 9...34 \text{ V, IN1,2} = \text{low}$ 

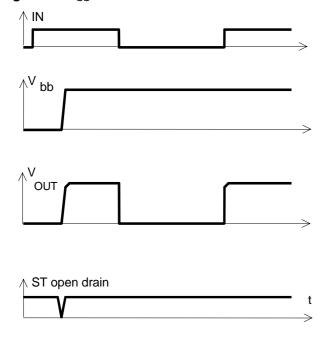


V<sub>bb</sub> [V]



## **Timing diagrams**

Figure 1a: V<sub>bb</sub> turn on:



proper turn on under all conditions

**Figure 2a:** Switching a resistive load, turn-on/off time and slew rate definition:

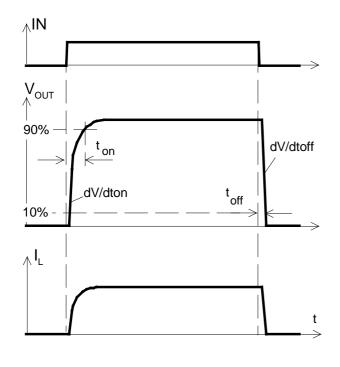
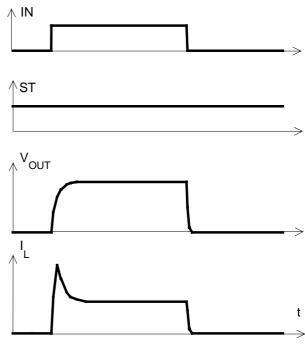
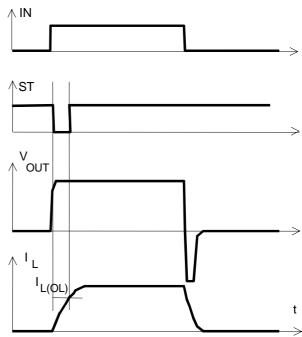


Figure 2b: Switching a lamp,



The initial peak current should be limited by the lamp and not by the initial short circuit current  $I_{L(SCp)}=30~A$  typ. of the device.

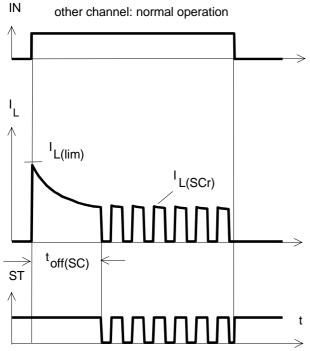
Figure 2c: Switching an inductive load



\*) if the time constant of load is too large, open-load-status may occur

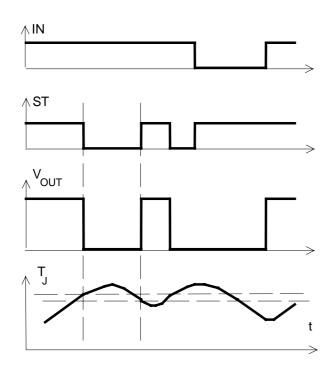
## **SIEMENS**

Figure 3a: Short circuit shut down by overtemperature, reset by cooling



Heating up of the chip may require several milliseconds, depending on external conditions

**Figure 4a:** Overtemperature: Reset if  $T_j < T_{jt}$ 



**Figure 5a:** Open load: detection in ON-state, open load occurs in on-state

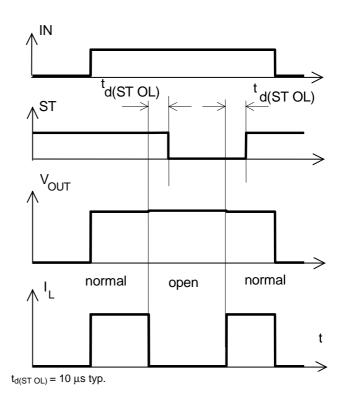
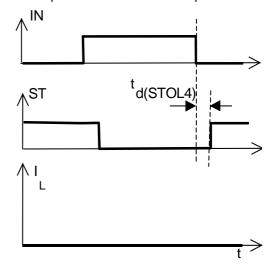


Figure 5b: Open load: turn on/off to open load



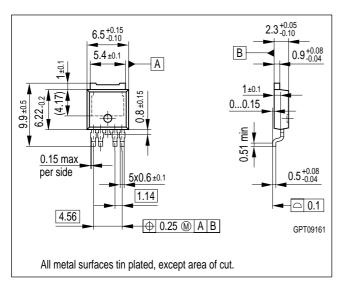
SIEMENS BTS428L2

## **Package and Ordering Code**

All dimensions in mm

**Dpak-5 Pin: P-TO252-5-1** 

Sales code	BTS428L2
Ordering code	Q67060-S7403-A2



#### Published by Siemens AG, Bereich Bauelemente, Vertrieb, Produkt-Information, Balanstraße 73, D-81541 München

#### © Siemens AG 1999. All Rights Reserved

As far as patents or other rights of third parties are concerned, liability is only assumed for components per se, not for applications, processes and circuits implemented within components or assemblies. The information describes a type of component and shall not be considered as warranted characteristics. The characteristics for which SIEMENS grants a warranty will only be specified in the purchase contract. Terms of delivery and rights to change design reserved. For questions on technology, delivery and prices please contact the Offices of Semiconductor Group in Germany or the Siemens Companies and Representatives woldwide (see address list). Due to technical requirements components may contain dangerous substances. For information on the type in question please contact your nearest Siemens Office, Semiconductor Group. Siemens AG is an approved CECC manufacturer.

Packing: Please use the recycling operators known to you. We can also help you - get in touch with your nearest sales office. By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept we shall have to invoice you for any costs incurred.

Components used in life-support devices or systems must be expressly authorised for such purpose! Critical components <sup>13</sup>) of the Semiconductor Group of Siemens AG, may only be used in life supporting devices or systems <sup>14</sup>) with the express written approval of the Semiconductor Group of Siemens AG.

\_

A critical component is a component used in a life-support device or system whose failure can reasonably be expected to cause the failure of that life-support device or system, or to affect its safety or effectiveness of that device or system.

Life support devices or systems are intended (a) to be implanted in the human body or (b) support and/or maintain and sustain and/or protect human life. If they fail, it is reasonably to assume that the health of the user or other persons may be endangered.